

Work Order ID 65531



Page 1

January 19, 2011 1:11:31 PM

Item ID: Center Instrument Panel

Accept



Setup Start



Revision ID:

Stop



Item Name: Center Instrument Panel

Start Date: 1/20/11 Start Qty: 1.00



Cust Item ID:

Required Date: 1/21/11 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: *W*

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

100

0.00



Waterjet

Memo

0.00

FLOW CNC Waterjet

cut as per ORD file

B11-1-20

6061 .125

①

110

QC2- Inspect parts off machine FAI/FAIB

0.00



QC

Memo

0.00

Quality Control

B11-1-20

VISUAL INSPECTION

120

QC8- Inspect parts - second check

0.00



QC

Memo

0.00

Quality Control

Sulair/21

visual inspect

Work Order ID 65531

January 19, 2011 1:11:32 PM



Page 2

Item ID:	Center Instrument Panel	Accept		Setup	Start	
Revision ID:					Stop	
Item Name:	Center Instrument Panel					
Start Date:	1/20/11	Start Qty: 1.00		Cust Item ID:		
Required Date:	1/21/11	Req'd Qty: 1.00		Customer:		
Reference:						

Approvals:	Process Plan:	Date:	Tooling:	Date:	Run	Start	
	QC:	Date:	SPC (Y/N):	Date:		Stop	

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location: _____	0.00							
	Packaging								
	Memo	0.00							
	Packaging								
140	QC21- Final Inspection - Work Order Release	0.00							
	QC								
	Quality Control	0.00							

CofC only *11/01/21* *MF* *11-01-21*

Picklist Print

January 19, 2011 1:11:31 PM

Page 1

Work Order ID: 65531

Parent Item: Center Instrument Panel

Parent Item Name: Center Instrument Panel

Start Date: 1/20/11

Required Date: 1/21/11

Start Qty: 1.00

Required Qty: 1.00

Comments: revA 11.01.19 new issue EC verified by:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6S.125		Purchased	No			100	sf	66.5600	1.56	1.56			



6061-T6 .125 Sheet



B 11-1-26

Location

Loc Qty

Loc Code

MAT21

66.56

113608

66.56

113608

①

